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EXPRESS MAIL NO.: EL563155064US

CLAIMS

1	1.	A method of generating a variable data file to be used to generate custom printed
2	artic	les, the method comprising the steps of:
3		reading a template including a plurality of tokens;
4		generating a data structure including a plurality of printed article ID's;
5		identifying a record in a database using a first printed article ID, and
6		extracting data from a field of the record which is specified by a first token in the
7	plura	ality of tokens; and
8		outputting the data to the variable data file.

- 2. The method according to claim 1 further comprising the steps of: incrementing an index to point to a second printed article ID in the data structure in response to reading a second token in the template.
- 3. The method according to claim 1 further comprising the step of: outputting plain text included in a third token to the variable data file.
- 4. The method of claim 1 wherein the step of identifying a record in a database comprises the step of:
 - using the order ID and printed article ID to identify a record in a database.
- 5. The method according to claim 1 wherein the step of generating a data structure comprises the sub-step of:
- producing an array of printed article IDs, in which the printed article IDs are arranged in order corresponding to the layout of corresponding printed articles on a printing medium.

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- 1 6. The method according to claim 1 further comprising the steps of:
- 2 incrementing an index to point to a second printed article ID in the array in response
- 3 to reading a second token in the template.
- 1 7. The method of claim 1 wherein the step of generating a data structure comprises
- 2 the sub step of:
- 3 generating a data structure comprising a plurality of entries, each of which includes
- 4 a printed article ID.
- 1 8. The method according to claim 1 further comprising the step of:
- calling a function specified by a function named in the first token to process the data.
 - 9. The method according to claim 8 wherein processing performed by the function comprises a sub-step of:

validating the data.

10. The method according to claim 8 wherein processing performed by the function comprises a sub -step of:

formatting the data.

- 11. The method of claim 1 wherein the step of generating a data structure comprises the sub step of:
- generating an array having a number of columns equal to a number of columns in which printed articles are printed on a web, and a number of rows equal to a number of rows of printed articles to be printed on the web, in which each array entry includes a order
- 6 ID and a printed article ID.

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12. The method according to claim 11 wherein the step of generating a data structure comprises the sub-steps of:

for each column in which articles are to printed on a web:

reading a first data structure which indicates a layout of groups of printed articles on the web to identify a group of printed articles at a group position on the web;

reading a second data structure which indicates an arrangement of printed articles within the group of printed articles to identify a printed article at a printed article position within the group;

writing a printed article ID to an array which corresponds to the layout of printed articles on the web based on information read from the first and second data structures.

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- 13. A computer readable medium containing programming instructions for generating a variable data file to be used to generate custom printed articles, the computer readable medium including programming instructions for:
- 4 reading a template including a plurality of tokens;
- 5 reading a data structure including a plurality of printed article ID's;
- 6 identifying a record in a database using a first printed article ID;
- 7 extracting data from a field of the record which is specified by a first token; and
- 8 outputting the data to a variable data file.
 - 14. The computer readable medium according to claim 13 wherein the programming instructions for generating a data structure include programming instructions for:

generating a array having a number of columns equal to a number of columns in which printed articles are printed on a web, and a number of rows equal to a number of rows of printed articles to be printed on the web, in which each array entry includes a order ID and a printed article ID.

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1	15.	A system for producing custom printed articles comprising:
2		a high speed printer;
3		a computer electrically coupled to the high speed printer the server including:
4		a means for reading a template including a plurality of tokens;
5		a means for reading a data structure including a plurality of printed article
6	ID's;	
7		a means for identifying a record in a database using a first printed article ID;
8		a means for extracting data from a field of the record which is specified by
9	a firs	t token included in the plurality of tokens; and
10		a means for outputting the data to a variable data file.



- 1 16. A computer readable medium having stored thereon a data structure comprising:
- 2 a text file including:
- a field name identifying a field in a database, and.
- 4 a setting which indicates a row and a column of a logical page.

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- 1 17. A computer readable medium having stored thereon a data structure comprising:
- an array having a number of columns equal to the number of columns in which a
- 3 plurality of printed articles are to be printed, and a number of rows equal to a number of
- 4 rows in which the plurality of printed articles are to be printed, the array including a plurality
- 5 of array entries each of which includes a printed article ID.
- 1 18. The computer readable medium according to claim 17 wherein:
- each array entry includes a printed article group ID.



1	19.	A system for producing custom printed articles comprising:
2		a high speed printer;
3		a computer electrically coupled to the high speed printer the server including:
4		a processor programmed to:
5		read a template including a plurality of tokens;
6		read a data structure including a plurality of printed article ID's;
7		identify a record in a database using a first printed article ID;
8		extract data from a field of the record which is specified by a first token
9	include	ed in the plurality of tokens; and
10		output the data to a variable data file.